



Метрическая резьба ISO DIN-13 ISO Metric thread DIN-13										S-NC	S-NC	S-NC	S-NC																											
										B HL	B IKR HL	R45 HL	R45 IK HL																											
Вид материала / Material groups										P 1+14	P 1+14	P 1+8 10+11 13+14	P 1+8 10+11 13+14																											
										M 1+3	M 1+3	M 1+3	M 1+3																											
										K 1+6	K 1+6	K 1+6	K 1+6																											
										N 1+10	N 1+10	N 1+10	N 1+10																											
										S 1+3 6	S 1+3 6	S 1+3 6	S 1+3 6																											
Тип отверстия / Hole type																																								
Покрытие / Coating										HL	HL	HL	HL																											
Сбег резьбы / Chamfer										B / 4-5P	B / 4-5P	C / 2-3P	E / 1,5-2P																											
Точность / Tolerance										ISO2 (6H)	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)																											
<table border="1"> <thead> <tr> <th>M</th> <th>P</th> <th>l<sub>1</sub></th> <th>l<sub>2</sub></th> <th>l<sub>3</sub></th> <th>δ d<sub>2</sub></th> <th>a</th> <th></th> <th>INDEX</th> <th></th> <th></th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td>δ d<sub>1</sub></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>C4-118301</td> <td>C4-118361</td> <td>C4-528301</td> <td>C4-718351</td> </tr> </tbody> </table>										M	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	δ d <sub>2</sub>	a		INDEX					δ d <sub>1</sub>									C4-118301	C4-118361	C4-528301	C4-718351					
M	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	δ d <sub>2</sub>	a		INDEX																																
δ d <sub>1</sub>									C4-118301	C4-118361	C4-528301	C4-718351																												
DIN 371																																								
M 2	0,4	45	8	12	2,8	2,1	1,6	0020	●		●																													
M 2,5	0,45	50	5	14	2,8	2,1	2,05	0025	●		●																													
M 2,6	0,45	50	5	14	2,8	2,1	2,1	0026	●		●																													
M 3	0,5	56	5	18	3,5	2,7	2,5	0030	●		●																													
M 4	0,7	63	7	21	4,5	3,4	3,3	0040	●		●																													
M 5	0,8	70	8	25	6	4,9	4,2	0050	●	●	●	●																												
M 6	1	80	10	30	6	4,9	5	0060	●	●	●	●																												
M 8	1,25	90	13	35	8	6,2	6,8	0080	●	●	●	●																												
M 10	1,5	100	15	39	10	8	8,5	0100	●	●	●	●																												
DIN 376										D4-118301	D4-118361	D4-528301	D4-718351																											
M 12	1,75	110	18		9	7	10,2	0120	●	●	●	●																												
M 14	2	110	20		11	9	12	0140	●	●	●	●																												
M 16	2	110	20		12	9	14	0160	●	●	●	●																												
<table border="1"> <thead> <tr> <th>MF</th> <th>P</th> <th>l<sub>1</sub></th> <th>l<sub>2</sub></th> <th>δ d<sub>2</sub></th> <th>a</th> <th></th> <th>INDEX</th> <th></th> <th></th> <th></th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td>δ d<sub>1</sub></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>D4-118301</td> <td>D4-118361</td> <td>D4-528301</td> <td>D4-718351</td> </tr> </tbody> </table>										MF	P	l <sub>1</sub>	l <sub>2</sub>	δ d <sub>2</sub>	a		INDEX						δ d <sub>1</sub>									D4-118301	D4-118361	D4-528301	D4-718351					
MF	P	l <sub>1</sub>	l <sub>2</sub>	δ d <sub>2</sub>	a		INDEX																																	
δ d <sub>1</sub>									D4-118301	D4-118361	D4-528301	D4-718351																												
DIN 374																																								
M 8 x 1	1	90	10	6	4,9	7,0	0083	●			●	●																												
M 10 x 1	1	90	10	7	5,5	9,0	0103	●			●	●																												
M 10 x 1,25	1,25	100	15	7	5,5	8,8	0104	●			●	●																												
M 12 x 1,5	1,5	100	15	9	7	10,5	0125	●			●	●																												
M 14 x 1,5	1,5	100	15	11	9	12,5	0145	●			●	●																												
M 16 x 1,5	1,5	100	15	12	9	14,5	0165	●			●	●																												

Vc (m/min)

P	Rm < 1200	20-40	20-40	20-40	20-40
	Rm < 1400	5-15	5-15		
M		5-15	5-15	5-15	5-15
K		10-30	10-30	10-30	10-30
N		10-30	10-30	10-30	10-30
S	Rm < 1200	5-15	5-15	5-15	5-15

Пример для заказа / Example of order  
C4-118301-0060  
DIN-371 B M6 ISO2 HSSE-PM S-NC HL