































ТАБЛИЦА ПОДБОРА / SELECTION TABLE / SELEKTION TABELLE

																	
DIN-371 / DIN-376 DIN-371 / DIN-374 DIN-5156															Стандарт Norm Norma	Страница / Page / Seite	
22 / 26	12 / 14 44 / 45 60 / 61 64 / 65 68 74 76 77 / 78 79 / 80 81	12 / 14 44/45	16 / 19 46 / 48 60 / 61 64 / 65 68	16 / 19 46 / 48 68	16 / 19 46 / 48	16 / 19	22 / 26 50 / 52 60 / 61 64 / 65 68	22 / 26 50 / 52	22 / 26 50 / 52	17 / 20 46 / 48 60 / 61 64 / 65 69	17 / 20 46 / 48	17 / 20 46 / 48	17 / 20 46 / 48	23 / 27 50 / 52 60 / 61 64 / 65 69	M		MF
															UNC		UNF
															G		Rp
															Rc		BSW
															BSF		NPT
															Pg		Tr
500	800	800	800	800	800	800	800	800	800	INOX	INOX	INOX	INOX	INOX	НАИМЕНОВАНИЕ Name Bezeichnung		
R45			B	B	B	B AZ	R40	R40	R40	B	B	B	B	R40	ИСПОЛНЕНИЕ Execution Ausführung		
HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	МАТЕРИАЛ Material Werkstoff		
OX		TIN		OX	TIN			OX	TIN		OX	TIN	HL		ПОКРЫТИЕ Coating Beschichtung		
C / 2-3P	C / 2-3P	C / 2-3P	B / 4-5P	B / 4-5P	B / 4-5P	B / 4-5P	C / 2-3P	C / 2-3P	C / 2-3P	B / 4-5P	B / 4-5P	B / 4-5P	B / 4-5P	C / 2-3P	СБЕГ РЕЗЬБЫ Chamfer Anschnitt		
															ТИП ОТВЕРСТИЯ Hole type Lochform		
<2,5d	<1,5d	<1,5d	<3d	<3d	<3d	<2,5d	<2,5d	<2,5d	<2,5d	<2,5d	<3d	<3d	<3d	<2,5d	ОХЛАЖДЕНИЕ Coolant Kühlmittel		
E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P			
Vc [m/min]															P		
6-20	6-15			6-15	10-20	10-15		6-15	10-20	10-20	6-15	6-15	6-15	6-15		1.1	
6-20	10-20	10-20	6-15	6-15	15-25	10-15	6-15	10-20	10-20	6-15	6-15	15-25	15-25			1.2	
6-20	10-20	15-25	10-15	10-15	15-25	10-20	10-15	10-15	15-25	10-15	10-15	15-25	15-25			1.3	
		6-15			6-15			6-15	6-15			6-15	6-15	6-15		1.4	
																1.5	
																1.6	
															M		
	5-10			5-10	8-15	8-15					5-12	5-12	8-15	8-20	5-12	2.1	
	5-10			5-10	8-15	8-15					5-12	5-12	8-15	8-20	5-12	2.2	
												5-12	5-12	5-12		2.3	
															K		
	6-15															3.1	
		10-20	6-15		10-20		6-15		10-20	6-15		6-15	6-15	6-15	6-15	3.2	
		15-25	6-15		10-20		6-15		10-20	6-15		6-15	6-15	6-15	6-15	3.3	
															N		
						10-20										4.1	
	6-15	6-15	6-15		10-15				10-15			15-25	15-25			4.2	
					10-15							15-25	15-25			4.3	
6-20			10-15	10-20	10-25	10-20	10-20	10-20	10-25	5-12		10-20	10-20	10-20	10-20	4.4	
	6-15										10-20	10-20	10-20	10-20	10-20	4.5	
		10-15										10-20	10-20			4.6	
			10-15		10-25				10-25	5-12		10-20		10-20	10-20	4.7	
										5-12		10-20		10-20	10-20	4.8	
												10-20				4.9	
															4.10		
															4.11		
	6-15	6-15	10-15		10-15	10-15						10-15				4.12	
															4.13		
															S		
															5.1		
															5.2		
															5.3		
															5.4		
															H		
															6.1		
															6.2		
															6.3		
															6.4		