



FORM OF TOOL SELECTION



Date: TAP FORMING TAP DIE

CUSTOMER'S DATA

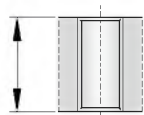
Name and company address:

Contact person:tel.....

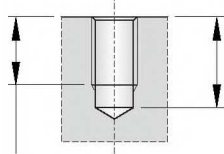
1. Kind of thread

1.1. Size: 1.2. Tolerance:

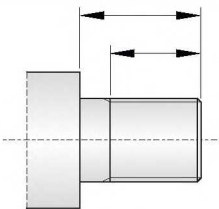
1.3. Character of threaded hole / threaded bar:



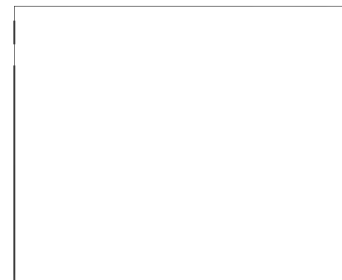
Through



Blind



Bar



Other

2. Machine and character of threading

2.1. Type of machine:

2.2. Method of threading: horizontal vertical 2.3. Forced feed: yes no

2.4. Type of holder / handle:

Axial float: yes no

Radial float: yes no

Friction clutch: yes no

2.5. Cutting speed:m/min,V.p.m.

2.6. Lubrification: hand automat Lubricant:

3. Working material

3.1. Type of element:

3.2. Material (symbol):

3.3. Hardness:HBHRC; Extension strength Rm.....N/mm²

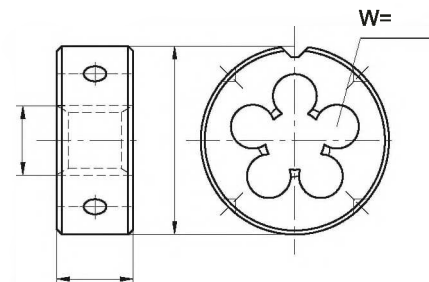
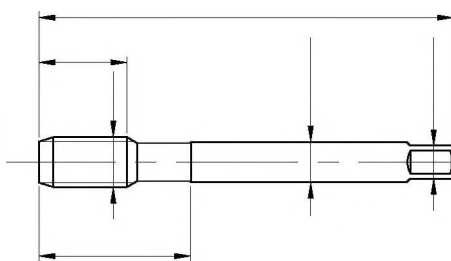
3.4. Type of threaded hole/threaded bar: Drilled Casted Reamed Other:

4. Tool

4.1. Nowadays used tool (type):

4.2. Vitality:

4.3. Expected sizes of tool:



5. Notes