
















TABELA DOBORU / SELECTION TABLE / SELEKTION TABELLE



DIN-371 / DIN-376 DIN-371 / DIN-374 DIN-5156															Norma Norm Norma
15 / 17	15 / 17	19 / 22	19 / 22	19 / 22	19 / 22	25 / 29	25 / 29	25 / 29	20 / 23	20 / 23	20 / 23	20 / 23	26 / 30	26 / 30	M
50 / 52	50 / 52	55 / 57	55 / 57	55 / 57		61 / 63	61 / 63	61 / 63	55 / 57 / 58	55 / 57	55 / 57	55 / 57	61 / 63	61 / 63	MF
75 / 77		75 / 77				75 / 77			75 / 77				75 / 77		UNC
83 / 85		83 / 85				83 / 85			83 / 85				83 / 85		UNF
91		91	91		91	91	91	91	92				92		G
98 / 100															Rp/Rc
101 / 102		101 / 102					101 / 102								BSW
103 / 104		103 / 104					103 / 104								BSF
105										105					NPT
															EG
															Pg
															Tr
800	800	800	800	800	800	800	800	800	INOX	INOX	INOX	INOX	INOX	INOX	Nazwa Name Bezeichnung
		B	B	B	B AZ	R40	R40	R40	B	B	B	B	R40	R40	Wykonanie Execution Ausführung
HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	HSSE	Material Material Werkstoff
	TIN		OX	TIN			OX	TIN		OX	TIN	HL		OX	Rodzaj powłoki Coating Beschichtung
C / 2-3P	C / 2-3P	B / 4-5P	B / 4-5P	B / 4-5P	B / 4-5P	C / 2-3P	C / 2-3P	C / 2-3P	B / 4-5P	B / 4-5P	B / 4-5P	B / 4-5P	C / 2-3P	C / 2-3P	Nakrój Chamfer Anschnitt
															Typ otworu Hole type Lochform
<1,5d	<1,5d	<3d	<3d	<3d	<3d	<2,5d	<2,5d	<2,5d	<3d	<3d	<3d	<3d	<2,5d	<2,5d	
E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	Chłodziwo Coolant Kühlmittel

Vc [m/min]															P
5-15		5-20	5-20	10-35	10-15	5-20	5-20	10-35	5-20	5-20	10-35	10-35			1.1
10-20	10-20	5-20	5-20	10-35	10-15	5-20	5-20	10-35	5-20	5-20	10-35	10-35			1.2
10-20	15-25	5-20	5-20	10-30	10-20	5-20	5-20	10-30	5-20	5-20	10-30	10-30			1.3
	5-15	5-15	5-15	10-20		5-15	5-15	10-20	5-15	5-15	10-20	10-20	5-15	5-15	1.4
															1.5
															1.6
5-10		5-10	5-10	5-20	5-10				5-10	5-10	5-20	5-20	5-10	5-10	M
5-10		5-10	5-10	5-20	5-10				5-10	5-10	5-20	5-20	5-10	5-10	2.1
		5-10	5-10	5-10					5-10	5-10	5-10	5-10			2.2
															2.3
5-15	10-20														K
	10-20	5-10		10-20		5-15	5-15	10-20	5-10	5-10	10-20	10-20	5-10	5-10	3.1
	15-25	5-10		10-20		5-15	5-15	10-20	5-10	5-10	10-20	10-20	5-10	5-10	3.2
															3.3
															N
5-15	5-15			15-25	10-20						15-25	15-25			4.1
				15-25							15-25	15-25			4.2
															4.3
					10-20										4.4
		10-20	10-20	10-25		10-20	10-20	10-25	10-20	10-20	10-25	10-25	10-20		4.5
5-15															4.6
	10-15	10-20	10-20	10-25		10-20	10-20	10-25	10-20	10-20	10-25	10-25	10-20		4.7
		10-20	10-20	10-25		10-20	10-20	10-25	10-20	10-20	10-25	10-25	10-20		4.8
															4.9
															4.10
5-15	5-15				10-15										4.11
															4.12
															4.13
															S
															5.1
															5.2
															5.3
															5.4
															H
															6.1
															6.2
															6.3
															6.4