















Strona / Page / Seite	Norma Norm Norma	DIN-371 / DIN-376 DIN-371 / DIN-374 DIN-5156						DIN-376 DIN-374	DIN-371 / DIN-376 DIN-371 / DIN-374								
	M	26 / 30	26 / 30	20 / 23	20 / 23	26 / 30	26 / 30	30	26 / 31	27 / 31	21 / 24	21 / 24	27 / 31	27 / 31	21 / 24	27 / 31	
	MF	61 / 63	61 / 63	56 / 59	56 / 59	65	65	65	62 / 65	62 / 65							
	UNC								76 / 78	76 / 78							
	UNF								84 / 86	84 / 86							
	G	92															
	Rp/Rc																
	BSW																
	BSF																
	NPT																
EG			106 -112	106 -112					106 -112	106 -112							
Pg																	
Tr																	
Nazwa Name Bezeichnung	INOX	INOX	FAN	FAN	FAN	FAN	FAN	FAN	FAN	Ti	Ti	Ti	Ti	Ni	Ni		
Wykonanie Execution Ausführung	R40	R40	B	B	R15	R15	R15 LF IK	R40	R40	B	B	R15	R15	B	R15		
Materiał Material Werkstoff	HSSE	HSSE	PM/HSSE	PM/HSSE	PM/HSSE	PM/HSSE	PM/HSSE	PM/HSSE	PM/HSSE	HSSE-PM	HSSE-PM	HSSE-PM	HSSE-PM	HSSE-PM	HSSE-PM		
Rodzaj powłoki Coating Beschichtung	TiN	HL		TiCN		TiCN	HL		TiCN	OX	TiCN	OX	TiCN				
Nakrój Chamfer Anschnitt	C / 2-3P	C / 2-3P	B / 4-5P	B / 4-5P	C / 2-3P	C / 2-3P	C / 2-3P	C / 2-3P	C / 2-3P	B / 4-5P	B / 4-5P	C / 2-3P	C / 2-3P	B / 4-5P	C / 2-3P		
Typ otworu Hole type Lochform																	
Chłodziwo Coolant Kühlmittel	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	E/O/P	O/P	O/P		
Vc [m/min]																	
Grupa materiałowa / Material group / Werkstoffgruppe	P			5-20	10-30	5-20	10-30										
	1.1			5-20	10-30	5-20	10-30										
	1.2			5-20	10-30	5-20	10-30										
	1.3			5-20	10-30	5-20	10-30	10-20									
	1.4	5-15	5-15	5-20	10-20	5-20	10-20	10-20	5-20	10-20							
	1.5				5-15		5-15	5-15		5-15							
	1.6						5-10				1-5	1-5	1-5	1-5	1-5	1-5	
	M																
	2.1	5-20	5-20	5-10	5-15	5-10	5-10		5-10	5-15							
	2.2	5-20	5-20	5-10	5-10												
	2.3	5-10	5-10	5-10	5-10	5-10	5-10		5-10	5-10	2-8	4-10	2-8	4-10			
	K																
	3.1																
	3.2	10-20	10-20	5-10	10-20	5-10	10-20	10-20	5-10	10-20							
	3.3	10-20	10-20	5-10	10-20	5-10	10-20	10-20	5-10	10-20							
	N																
	4.1																
	4.2	15-25		5-10	10-20	5-10	10-20	10-20	5-10	10-20							
	4.3	15-25		5-10	10-20	5-10	10-20	10-20	5-10	10-20							
	4.4	10-20															
	4.5	10-20							5-10	10-20							
	4.6																
	4.7	10-20		5-10	10-20	5-10			5-10	10-20	5-15	10-20	5-15	10-20			
	4.8	10-20		5-10	10-20	5-10		10-20	5-10	10-20	5-15	10-20	5-15	10-20			
	4.9						10-20										
	4.10													25-35			
	4.11																
	4.12	10-15									10-20			10-20			
	4.13										10-20			10-20			
	S																
	5.1										2-8		2-8				
	5.2										1-6	1-6	1-6	1-6			
	5.3											2-8		2-8			
	5.4														1-5	1-5	
	H																
	6.1																
	6.2																
	6.3																
	6.4																