













															
Strona / Page / Seite	Norma Norm Norma	DIN-371 / DIN-376 DIN-371 / DIN-374 DIN-5156													
	M	28 / 32	28 / 32	40 / 41	24	28 / 32	16 / 18	33 / 35	33 / 35	33 / 35	33 / 35	33 / 35	33 / 35	33 / 35	34 / 36
	MF							67 / 68	67 / 68	68					68
	UNC														79 / 80
	UNF														79 / 80
	G						92								87 / 88
	Rp/Rc														93
	BSW														93
	BSF														
	NPT														
	EG														
	Pg														
	Tr														
Nazwa Name Bezeichnung		GAL	GAL	GAL	AL	AL	Ms	S-NC	S-NC	S-NC	S-NC	S-NC	S-NC	S-NC	S-NC
Wykonanie Execution Ausführung		R15	R15 IK	R15 IK	B	R45		B	B	B IKR	R45	R45	R45	R45 IK	R45
Materiał Material Werkstoff		PM/HSSE	PM/HSSE	VHM		HSSE	HSSE	PM/HSSE	PM/HSSE	PM/HSSE	PM/HSSE	PM/HSSE	PM/HSSE	PM/HSSE	PM/HSSE
Rodzaj powłoki Coating Beschichtung		TiCN	TiCN	TiCN				TiCN	TiCN		TiCN	HL	TiCN		TiCN
Nakrój Chamfer Anschnitt		E / 1,5-2P	E / 1,5-2P	C / 2-3P	B / 4-5P	C / 2-3P	E / 1P	B / 4-5P	B / 4-5P	B / 4-5P	C / 2-3P	C / 2-3P	C / 2-3P	C / 2-3P	E / 1,5-2P
Typ otworu Hole type Lochform															
Chłodziwo Coolant Kühlmittel		E/O/P	E/O	E/O	E/O/P	E/O/P	E/O	E/O/P	E/O/P	E/O	E/O/P	E/O/P	E/O/P	E/O	E/O/P
		<2d	<2d	<2,5d	<3d	<2,5d	<2d	<3d	<3d	<3d	<3d	<3d	<3d	<3d	<3d
		E/O/P	E/O	E/O	E/O/P	E/O/P	E/O	E/O/P	E/O/P	E/O	E/O/P	E/O/P	E/O/P	E/O	E/O/P
Grupa materiałowa / Material group / Werkstoffgruppe	P														
	1.1				10-20	10-20		10-40	20-40	20-40	10-40	20-40	20-40	20-40	10-40
	1.2							10-40	20-40	20-40	10-40	20-40	20-40	20-40	10-40
	1.3							10-25	10-35	10-35	10-25	10-35	10-35	10-35	10-25
	1.4							5-15	10-20	10-20	5-15	10-20	10-20	10-20	5-15
	1.5								5-15	5-15		5-15	5-15	5-15	
	1.6														
	M														
	2.1							5-15	5-15	5-15	5-15	5-15	5-15	5-15	5-15
	2.2							5-15	5-15	5-15	5-15	5-15	5-15	5-15	5-15
	2.3							5-15	5-15	5-15	5-15	5-15	5-15	5-15	5-15
	K														
	3.1	10-25	20-60	30-70											
	3.2		15-25					15-25	10-30	10-30	15-25	10-30	10-30	10-30	15-25
	3.3		15-25					15-25	10-30	10-30	15-25	10-30	10-30	10-30	15-25
	N														
	4.1				10-20	10-20									
	4.2	10-25	15-35	30-70				10-25	15-35	15-35	10-25	15-35	15-35	15-35	10-25
	4.3	10-25	10-30	30-70				10-25	15-25	15-25	10-25	15-25	15-25	15-25	10-25
	4.4					10-20		5-15	10-30	10-30	5-15	10-30	10-30	10-30	5-15
	4.5		10-20					10-30	20-50	20-50	10-30	20-50	20-50	20-50	10-30
	4.6			30-70			10-25								
	4.7		10-20					5-15	10-30	10-30	5-15	10-30	10-30	10-30	5-15
	4.8		10-20					5-15	10-30	10-30	5-15	10-30	10-30	10-30	5-15
	4.9		10-20				10-25								
	4.10			50-70											
	4.11														
	4.12														
	4.13			5-20											
	S														
	5.1														
	5.2														
	5.3														
	5.4														
	H														
	6.1														
	6.2														
	6.3														
	6.4														