



























TABELA DOBORU / SELECTION TABLE / SELEKTION TABELLE

																
DIN-371 / DIN-376 DIN-371 / DIN-374 DIN-5156													-DIN-5157	Norma Norm Norma	Strona / Page / Seite	
34 / 36	34 / 36 67 / 68	37	37 / 38	37 / 38	37 / 39 69 81 89 94	37	37	38	40 / 41	40 / 41	38		95 98	M MF UNC UNF G Rp/Rc BSW BSF NPT EG Pg Tr		
S-NC	S-NC	WGA	WGN	WGN	WGN	WGN	WGN	WGN	WGN	WGN	WGN	WGC	Ms	Nazwa Name Bezeichnung		
R45	R45 IK	SR			SR	SR	SR	SR IK	SR IK	SR IKR	SR IKR	AUT	Wykonanie Execution Ausführung			
PM/HSSE	PM/HSSE	PM/HSSE	PM/HSSE	HSSE	PM/HSSE	PM/HSSE	PM/HSSE	PM/HSSE	VHM	VHM	HSSE-PM	HSSE	Material Material Werkstoff			
HL	TiCN	TiN	TiN	TiN	TiN	TiCN	TiCN	TiCN	HL	HL	TiCN		Rodzaj powłoki Coating Beschichtung			
E / 1,5-2P	E / 1,5-2P	C / 2-3P	C / 2-3P	C / 2-3P	C / 2-3P	C / 2-3P	E / 1,5-2P	E / 1,5-2P	C / 2-3P	C / 2-3P	C / 2-3P	E / 1P	Nakrój Chamfer Anschnitt			
													Typ otworu Hole type Lochform			
E/O/P	E/O	E/O	E/O	E/O	E/O	E/O	E/O	E/O	E/O	E/O	E/O	O/P	Chłodziwo Coolant Kühlmittel			
Vc [m/min]																
20-40	20-40	20-40	10-30	10-30	20-40	20-50	20-50	20-50	25-60	25-60			P			
20-40	20-40	10-30	10-30	10-30	20-40	20-50	20-50	20-50	25-60	25-60			1.1			
10-35	10-35	10-30	10-30	10-30	15-30	15-40	15-40	15-40	25-60	25-60			1.2			
10-20	10-20					10-25	10-25	10-25			10-25		1.3			
5-15	5-15												1.4			
													1.5			
													1.6			
														M		
5-15	5-15	10-25	10-25	10-25	10-25	10-25	10-25	10-25	10-25	10-25	10-25		2.1			
5-15	5-15	10-25	10-25	10-25	10-25	10-25	10-25	10-25	10-25	10-25	10-25		2.2			
5-15	5-15	10-25	10-25	10-25	10-25	10-25	10-25	10-25	10-25	10-25			2.3			
														K		
10-30	10-30												3.1			
10-30	10-30												3.2			
													3.3			
														N		
		20-40	20-40	20-40	20-40	20-40	20-40	20-40	20-60	20-60			4.1			
15-35	15-35	20-40	20-40	20-40	20-40	20-40	20-40	20-40	20-60	20-60			4.2			
15-25	15-25				20-40	20-40	20-40	20-40	20-60	20-60	20-40		4.3			
														4.4		
10-30	10-30	20-40	20-40	20-40	20-40	20-40	20-40	20-40	20-60	20-60			4.5			
20-50	20-50	20-40	20-40	20-40	20-40	20-40	20-40	20-40	20-60	20-60			4.6			
												10-25	4.7			
10-30	10-30												4.8			
10-30												10-25	4.9			
														4.10		
														4.11		
														4.12		
														4.13		
														S		
		10-20	10-20	10-20	10-20	10-20	10-20	10-20	10-25	10-25			5.1			
														5.2		
														5.3		
														5.4		
														H		
														6.1		
														6.2		
														6.3		
														6.4		