



FORM OF TOOL SELECTION



Date:

TAP

FORMING TAP

DIE

CUSTOMER'S DATA

Name and company address:

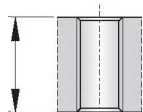
Contact person:tel.....

1. Kind of thread

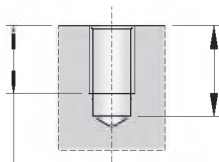
1.1. Size:

1.2. Tolerance:

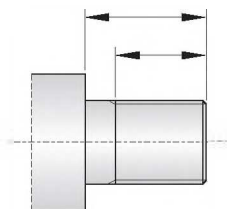
1.3. Character of threaded hole / threaded bar:



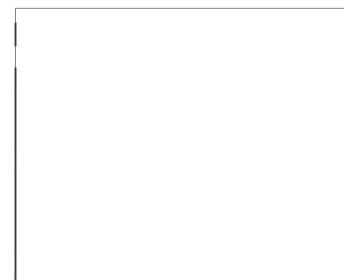
Through



Blind



Bar



Other

2. Machine and character of threading

2.1. Type of machine:

2.2. Method of threading: horizontal vertical

2.3. Forced feed: yes no

2.4. Type of holder / handle:

Axial float: yes no

Radial float: yes no

Friction clutch: yes no

2.5. Cutting speed:m/min,V.p.m.

2.6. Lubrication: hand automat Lubricant:

3. Working material

3.1. Type of element:

3.2. Material (symbol):

3.3. Hardness:HBHRC; Extension strength Rm.....N/mm²

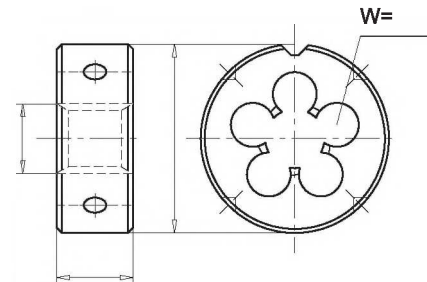
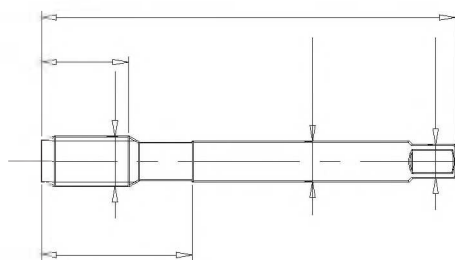
3.4. Type of threaded hole/threaded bar: Drilled Casted Reamed Other:

4. Tool

4.1. Nowadays used tool (type):

4.2. Vitality:

4.3. Expected sizes of tool:



5. Notes