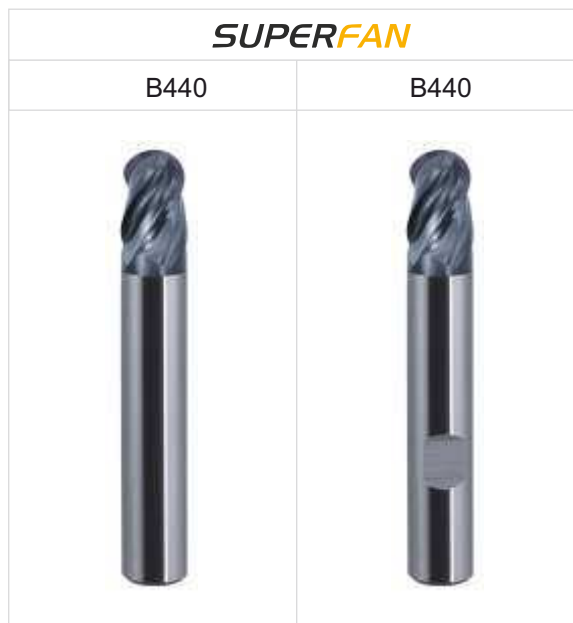
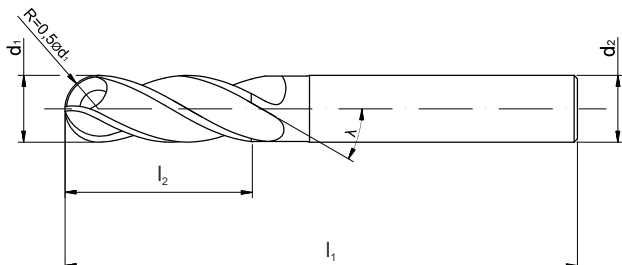


Do obróbki stali konstrukcyjnych, narzędziowych, ulepszonych, nierdzewnych, żeliwa, stopów niklu i tytanu oraz materiałów o twardości do 45 HRC

For machining construction steel, stainless steel, tool steel, steel alloys, cast iron, titanium, inconel and hardened materials up to 45 HRC

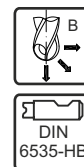
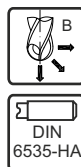


Zastosowanie / Application

P	1+14
M	1+3
K	1+6
N	7+10
S	1+8
H	1

P	1+14
M	1+3
K	1+6
N	7+10
S	1+8
H	1

Wykonanie / Design



Rodzaj powłoki / Coating

						TiAlN	
d ₁	d ₂	l ₁	l ₂	Z	R	INDEX	
3	6	54	7	4	1,5	M9-44400X-0030	M9-44400X-0030-B
4	6	54	8	4	2	M9-44400X-0040	M9-44400X-0040-B
5	6	54	10	4	2,5	M9-44400X-0050	M9-44400X-0050-B
6	6	54	10	4	3	M9-44400X-0060	M9-44400X-0060-B
8	8	58	12	4	4	M9-44400X-0080	M9-44400X-0080-B
10	10	66	14	4	5	M9-44400X-0100	M9-44400X-0100-B
12	12	73	16	4	6	M9-44400X-0120	M9-44400X-0120-B
16	16	82	22	4	8	M9-44400X-0160	M9-44400X-0160-B
18	18	84	24	4	9	M9-44400X-0180	M9-44400X-0180-B
20	20	92	26	4	10	M9-44400X-0200	M9-44400X-0200-B

Parametry skrawania str. 80
Cutting data page 80