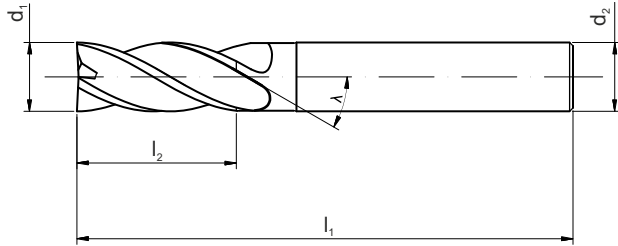


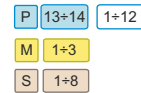
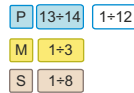


Do obróbki stali nierdzewnych, stopów tytanu i niklu oraz stali ulepsanych i narzędziowych

For machining stainless steels, nickel and titanium alloys, alloy steels and tool steels



**Zastosowanie / Application**



**Wykonanie / Design**



**Rodzaj powłoki / Coating**

						TiAlN	
d <sub>1</sub>	d <sub>2</sub>	l <sub>1</sub>	l <sub>2</sub>	Z	R	INDEX	
14	14	83	26	3	0,7	M9-344802-0140	M9-344802-0140-B
16	16	92	32	3	1	M9-344803-0160	M9-344803-0160-B
16	16	92	32	3	2	M9-344805-0160	M9-344805-0160-B
16	16	92	32	3	2,5	M9-344806-0160	M9-344806-0160-B
16	16	92	32	3	3	M9-344807-0160	M9-344807-0160-B
18	18	92	32	3	1	M9-344803-0180	M9-344803-0180-B
20	20	104	38	3	1	M9-344803-0200	M9-344803-0200-B
20	20	104	38	3	2	M9-344805-0200	M9-344805-0200-B
20	20	104	38	3	3	M9-344807-0200	M9-344807-0200-B
20	20	104	38	3	4	M9-344808-0200	M9-344808-0200-B

**Parametry skrawania str. 86**  
Cutting data page 86

