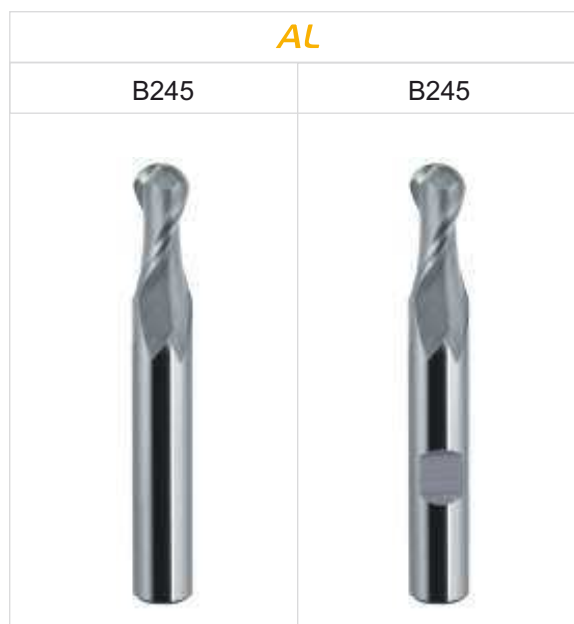
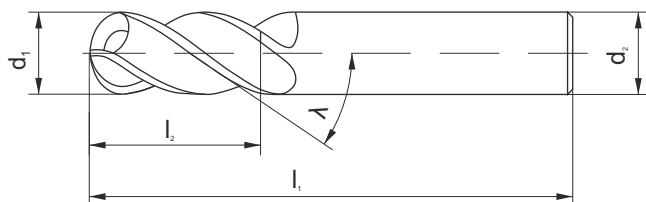


**Do obróbki aluminium, jego stopów oraz metali nieżelaznych**

*For machining unalloyed aluminium, aluminium alloys and non ferrous materials*

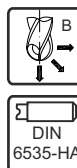


**Zastosowanie / Application**

N 1+4 6+9 5

N 1+4 6+9 5

**Wykonanie / Design**



**Rodzaj powłoki / Coating**

| d <sub>1</sub> | d <sub>2</sub> | l <sub>1</sub> | l <sub>2</sub> | Z | R   | TiB <sub>2</sub> |                  |
|----------------|----------------|----------------|----------------|---|-----|------------------|------------------|
|                |                |                |                |   |     | INDEX            |                  |
| 3              | 3              | 39             | 12             | 2 | 1,5 | M9-24B70X-0030   | -                |
| 4              | 4              | 51             | 12             | 2 | 2   | M9-24B70X-0040   | -                |
| 5              | 5              | 51             | 14             | 2 | 2,5 | M9-24B70X-0050   | -                |
| 6              | 6              | 57             | 16             | 2 | 3   | M9-24B70X-0060   | M9-34B70X-0060-B |
| 8              | 8              | 63             | 20             | 2 | 4   | M9-24B70X-0080   | M9-34B70X-0080-B |
| 10             | 10             | 72             | 22             | 2 | 5   | M9-24B70X-0100   | M9-34B70X-0100-B |
| 12             | 12             | 83             | 32             | 2 | 6   | M9-24B70X-0120   | M9-34B70X-0120-B |
| 14             | 14             | 83             | 32             | 2 | 7   | M9-24B70X-0140   | M9-34B70X-0140-B |
| 16             | 16             | 92             | 36             | 2 | 8   | M9-24B70X-0160   | M9-34B70X-0160-B |
| 18             | 18             | 92             | 45             | 2 | 9   | M9-24B70X-0180   | M9-34B70X-0180-B |
| 20             | 20             | 104            | 50             | 2 | 10  | M9-24B70X-0200   | M9-34B70X-0200-B |

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