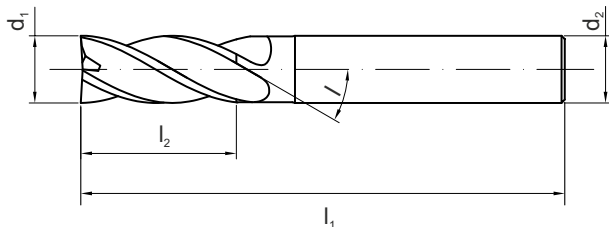


**Uniwersalne zastosowanie do szerokiej gamy typowych materiałów**

Universal application for many groups of typical materials



**OPTI**

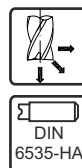


**Zastosowanie / Application**

P	3+12	1+2	13+14
M	1+2		
K	1+6		
N	7+9		
H	1	2	4

P	3+12	1+2	13+14
M	1+2		
K	1+6		
N	7+9		
H	1	2	4

**Wykonanie / Design**



**Rodzaj powłoki / Coating**

					TiAlN	
d <sub>1</sub>	d <sub>2</sub>	l <sub>1</sub>	l <sub>2</sub>	Z	INDEX	
3	4	50	8	3	M9-140418-0030	-
4	5	50	11	3	M9-140418-0040	-
5	6	50	13	3	M9-140418-0050	M9-140418-0050-B
6	6	50	16	3	M9-140418-0060	M9-140418-0060-B
7	8	58	20	3	M9-140418-0070	M9-140418-0070-B
8	8	58	20	3	M9-140418-0080	M9-140418-0080-B
9	10	72	25	3	M9-140418-0090	M9-140418-0090-B
10	10	72	25	3	M9-140418-0100	M9-140418-0100-B
11	12	73	30	3	M9-140418-0110	M9-140418-0110-B
12	12	73	30	3	M9-140418-0120	M9-140418-0120-B
14	14	83	35	3	M9-140418-0140	M9-140418-0140-B
16	16	92	40	3	M9-140418-0160	M9-140418-0160-B
18	18	100	45	3	M9-140418-0180	M9-140418-0180-B
20	20	100	45	3	M9-140418-0200	M9-140418-0200-B

**Parametry skrawania str.94**  
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