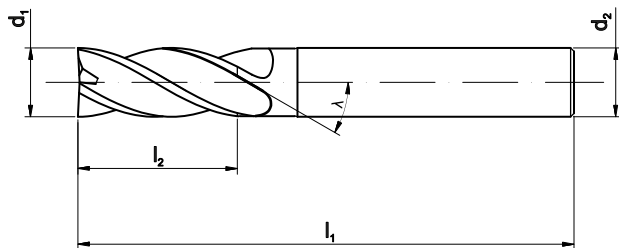




Z=2

λ
25°

HSS
Co8



OPTI

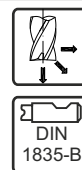
DIN-327



Zastosowanie / Application

P	1+6	7+14
M	1+3	
K	1+3	5+6 4
N	6+9	
S	6+8	
H	1, 2, 4	

Wykonanie / Design



Rodzaj powłoki / Coating

-

d ₁ e8	d ₂ h6	l ₁	l ₂	Z	INDEX
4	6	63	11	2	M2-221418-0040
5	6	68	13	2	M2-221418-0050
6	6	68	13	2	M2-221418-0060
7	10	80	16	2	M2-221418-0070
8	10	88	19	2	M2-221418-0080
9	10	88	19	2	M2-221418-0090
10	10	95	22	2	M2-221418-0100
11	12	102	22	2	M2-221418-0110
12	12	110	26	2	M2-221418-0120
13	12	110	26	2	M2-221418-0130
14	12	110	26	2	M2-221418-0140
15	12	110	26	2	M2-221418-0150
16	16	123	32	2	M2-221418-0160
18	16	123	32	2	M2-221418-0180
20	20	141	38	2	M2-221418-0200
22	20	141	38	2	M2-221418-0220
24	25	166	45	2	M2-221418-0240
25	25	166	45	2	M2-221418-0250
26	25	166	45	2	M2-221418-0260
28	25	166	45	2	M2-221418-0280
30	25	166	45	2	M2-221418-0300
32	32	166	53	2	M2-221418-0320

Parametry skrawania str. 101-102
Cutting data page 101-102