



TABELA DOBORU FREZÓW VHM / SOLID CARBIDE END MILLS SELECTION TABLE

		<b>ZGR</b>		<b>OPTI</b>								Nazwa   Name	
		420	230	345	430	230L	430L	B230	B430	645	Oznaczenie   Symbol		
Z		3-5 VHM TiAIN	2 VHM TiAIN	3 VHM TiAIN	4 VHM TiAIN	2 VHM TiAIN	4 VHM TiAIN	2 VHM TiAIN	4 VHM TiAIN	6 VHM TiAIN	Liczba ostrzy   Flutes		
											Materiał   Material		
											Powłoka   Coating		
											Naroże   Design		
Strona / Page	HA	47	51	52	53	54	55	56	57	58		Produkt Product	Strona Page
	HB	47	51	52	53	54	55	56	57	58			
	Vc/fz	92	93	94	95	96	97	98	99	100	Vc / fz		

P1	●	○	○	○	○	○	○	○	○	○			P1
P2	●	○	○	○	○	○	○	○	○	○			P2
P3	●	●	●	●	●	●	●	●	●	●			P3
P4	●	●	●	●	●	●	●	●	●	●			P4
P5	●	●	●	●	●	●	●	●	●	●			P5
P6	●	●	●	●	●	●	●	●	●	●			P6
P7	●	●	●	●	●	●	●	●	●	●			P7
P8	●	●	●	●	●	●	●	●	●	●			P8
P9	●	●	●	●	●	●	●	●	●	●			P9
P10	●	●	●	●	●	●	●	●	●	●			P10
P11	●	●	●	●	●	●	●	●	●	●			P11
P12	●	●	○	●	●	●	●	●	●	●			P12
P13	●		○										P13
P14	●		○										P14

M1	○		○										M1
M2	○		○										M2
M3													M3

K1	○	●	●	●	●	●	●	●	●	●			K1
K2	○	●	●	●	●	●	●	●	●	●			K2
K3	○	●	●	●	●	●	●	●	●	●			K3
K4	○	●	●	●	●	●	●	●	●	●			K4
K5	○	●	●	●	●	●	●	●	●	●			K5
K6	○	●	●	●	●	●	●	●	●	●			K6

N1													N1
N2													N2
N3													N3
N4													N4
N5													N5
N6													N6
N7		○	○	○	○	○	○	○	○	○			N7
N8		○	○	○	○	○	○	○	○	○			N8
N9		○	○	○	○	○	○	○	○	○			N9
N10													N10

S1													S1
S2													S2
S3													S3
S4													S4
S5													S5
S6													S6
S7													S7
S8													S8

H1	●	●	●	●	●	●	●	●	●	●			H1
H2	○	○	○	○	○	○	○	○	○	○			H2
H3													H3
H4	○	○	○	○	○	○	○	○	○	○			H4